

Technical Data Sheet

Version 12/2025

FoamXpert All-Seasons 420 (Profi All Seasons Montageschaum)

FoamTec All-Seasons 419 (All Seasons Montageschaum)

Product Description

Moisture-reactive one-component polyurethane foam system from the aerosol can. For processing with enclosed adapter tube. Full yield and optimal foam structure is achieved only by sufficient shaking and moistening. Free from CFC, HCFC and HFC.

Standards, tests and specifications

- processable from -10 °C ambient temperature
- EN 13501: Fire behaviour class B3
- DGNB/ÖGNI: Q4 in line 42

Product Properties

- Suitable for bonding slab edge formwork
High adhesive strength on most standard building substrates such as: masonry, concrete and wood, on insulating materials, metals and many plastics
- processable from -10 °C to +30 °C ambient temperature
- yield of approx. 32 litres per can
- versatile gun foam
- can be used in the entire building
- excellent adhesion to wood, fiber cement, aerated concrete, concrete, masonry, plaster, XPS and rigid PVC
- easy to rework e.g. cutting, sawing, as well as plastering, painting and papering on top
- heat insulating
- good stamina, therefore also suitable for wide joints
- resistant to aging - but not to UV radiation

Areas of Application

windows, roof windows, attic conversion, doors, partition walls, precast walls, roller shutter boxes, air conditioning and ventilation systems, pipelines, wooden structures, slab edge formwork

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Form of Delivery

Foam color: yellowish
 Packing unit: 12 cans per box
 Can: 750 ml

Also available as a professional version without gloves for commercial users.

Substrates

Suitable substrates:

masonry, plaster, wood, concrete, aerated concrete, bricks, clinker, plasterboards, fiberboards, various plastics, corrosion-protected metals, styrofoam, various other insulating materials, ceramics, tiles, stone

Unsuitable substrates:

PE, PP, PTFE, oily/greasy surfaces, gypsum, tar, bitumen, silicone, corrosion-prone metals, some powder coatings, release agents

Instructions for Use

The adhesive surfaces must be clean, free from release agents and stable. Dust, grease, oil and loose parts must be removed before processing. For gypsum-based substrates, a suitable gypsum primer is recommended. The surfaces to be foamed should be moist but not wet at temperatures above 0 °C. Never moisten at temperatures below 0 °C (avoid ice formation). Metals must be provided with a protective coating to prevent corrosion damage due to moistening prior and after application. Cover adjacent areas sufficiently and put on personal protective clothing. Shake the can well at least 20 times before use. It has to be noted that without through shaking, especially for can temperatures < 5 °C, a sufficient foam quality cannot be guaranteed. Remove cover/safety cap. Screw the enclosed adapter tube onto the can and foam sparingly/dosed.

After foaming the foam should be sprayed again with water. This accelerates the reaction and ensures optimal curing. The optimum can temperature is 20 °C. Deformation-sensitive components must be adequately supported until complete curing of the foam. Low temperatures slow curing significantly. The gap widths should not be less than 5 mm and not more than 40 mm. For joints over 40 mm, possibly foam in several layers.

Technical Data

Characteristics	Standard	Value
Fire behavior	DIN 4102-1	class B3
Processing temperature can min./max.		+0 to +30 °C
Processing temperature can optimal		+5 to +25 °C
Processing temperature environment min./max.		-10 to +30 °C
Processing temperature environment optimal		+5 to +25 °C
Yield free-foamed (20 °C/65 % RLF)	EN 17333	approx. 32 liters / 750 ml can
Skin forming time (20 °C/65 % RLF)		approx. 8 - 14 minutes
Cutttable at string thickness 2 cm (20 °C / 65 % RLF)		approx. 40 - 60 minutes
Resilient after (20 ° C/65 % RLF, moistened)		5 hours
Form stability (20 °C/65 % RLF)	EN 17333	± 5 %
Temperature resistance		-40 to +80 °C short term +120 °C
Bulk density SKZ method		25 - 30 kg/m ³
Compressive strength at 10 % compression	DIN 53421	8 N/cm ²
Tensile strength	DIN 53430	13 - 15 N/cm ²
Thermal conductivity	EN 12667	ca. 0,035 W/mK
Shelf life (dry, at 20 °C); higher temperatures shorten the storage time		12 months

Safety Instructions

Wear gloves during processing as the fresh foam sticks strongly and can only be removed mechanically after hardening. Wear safety glasses. Remove fresh foam splashes with INSEBO AeroTec PU-Cleaner. Hardened PU foam can only be removed mechanically.

Store upright and cool otherwise the valve may stick. Higher temperatures shorten the storage time.

Please refer to our safety data sheet and the product label for further information on product safety and handling.

Current safety data sheets and further information on our products can be found at www.insebo.com.

Service

Upon request, our trained sales representatives are always at your disposal.

Disposal

For disposal instructions please refer to our safety data sheet and product label.

Additional Information

This technical data sheet advises without obligation and guarantee. The mentioned processing instructions have to be adapted to the prevailing conditions. The user is obliged to check the suitability and application by own experiments in order to avoid failures.

All given descriptions, data, ratios, weights, etc. can change without notice and do not represent contractually agreed properties of the product. Existing laws, standards and regulations are to be observed by the recipient of our products in their own responsibility.

Due to the large number of possible influences during processing and application, a guarantee of certain properties or suitability for a specific application can not be made, own tests are necessary.

The right to make technical changes is reserved.