

Technical Data Sheet

Version 05/2026

SilcTec Naturstein 66 (Profi Neutralsilikon 25)



Product Description

Elastic, neutral crosslinking, solvent-free one-component silicone sealant. Reacts with moisture. MEKO-free neutral system.

Standards, tests and specifications

- EN 15651-1: 25LM - CC
- EN 15651-2: 25LM - CC
- EN 15651-3: XS1
- EN 15651-4: 25LM - CC
- EN 13501: Fire behavior class E
- Suitable for RLT (VDI 6022 - EN ISO 846 procedure A & C)
- Compatible with artificial and natural stone
- Chlor and salt water resistant
- Emicode© EC1^{PLUS} – Very low emissions
- French VOC emission class A+
- food compatible
- EN 12086: Water vapor diffusion resistance coefficient
- DGNB/ÖGNI: Q4 in line 11, 13 & 42
- GISCODE: DSO20



Product Properties

- very low emission - EMICODE EC1^{PLUS}
- No edge zone discoloration on natural stone
- for gluing suitable mirrors
- tested for food compatibility
- best protection against microorganisms (fungi): EN 15651-3: XS1
- not corrosive to metals
- permanently elastic
- suitable for wet rooms
- Suitable for grouting swimming pool joints*
- for a variety of different applications
- good chemical resistance
- waterproof
- Weather, ageing and UV-resistant
- Ready-to-use
- color-stable

Areas of Application

Expansion joints, outdoors, artificial or natural stones, swimming pool joints*, weather-stressed joints, facade construction, stone steps, sheet metal masking, joints in the roof area, inner door frames, metal construction, wood work, kitchen area, adhesion of mirrors with suitable mirror coating, repair and reconditioning works.

Form of Delivery

Cartridge	300 ml
Alu bag:	400 ml
Alu bag:	600 ml
Packing unit:	20 cartridges per box

Substrates

Suitable substrates:

plaster, concrete, aerated concrete, masonry, brick, clinker, cement, fiber cement, plasterboard, wood, wood chipboard, lacquered, glazed or impregnated wood, wood fiber boards, aluminum, corrosion-protected metals, copper, zinc, iron, steel, brass, zinc sheet, ceramics, tiles, enamel, marble, terrazzo, granite, natural stone, artificial stone, glass, mirror, many plastics, hard PVC

Unsuitable substrates:

tar, bitumen-containing substrates, EPDM, PIB, PTFE, PP, PE, gypsum, lead

Instructions for Use

The adhesive surfaces must be clean, dry, free from release agents and firm. Dust, grease, oil and loose parts must be removed before processing. Generally non-absorbent, closed-pore substrates should be pretreated with Primer LiquiTec Grund GP and absorbent, open-pore substrates with Primer LiquiTec Grund OP in order to achieve a best possible adhesion. Allow the primer to evaporate well. Be careful when using a primer as it may stain the substrate.

*Pool joints are to be executed as described in section 1 of the instructions for Use."

In any case, a test should be made beforehand. We advise to carry out a suitability test for the large number of substrates, building materials and/or coatings used today, especially for plastics, paintings and powder coatings. The use of a PE round cord as a joint backfill material is recommended to avoid three-point-adhesion. Before beginning, the joint edges should be taped with suitable adhesive tape.

Cut off the cartridge nipple with a sharp knife. Screw the nozzle onto the cartridge and cut it to the desired width. Insert the cartridge into the ejector gun and eject the sealing compound evenly and without any cavities. Spray the sealant with INSEBO smoothing agent before skin formation and smooth it with a joint spatula. Then remove the adhesive tape and any sealant residues before curing.

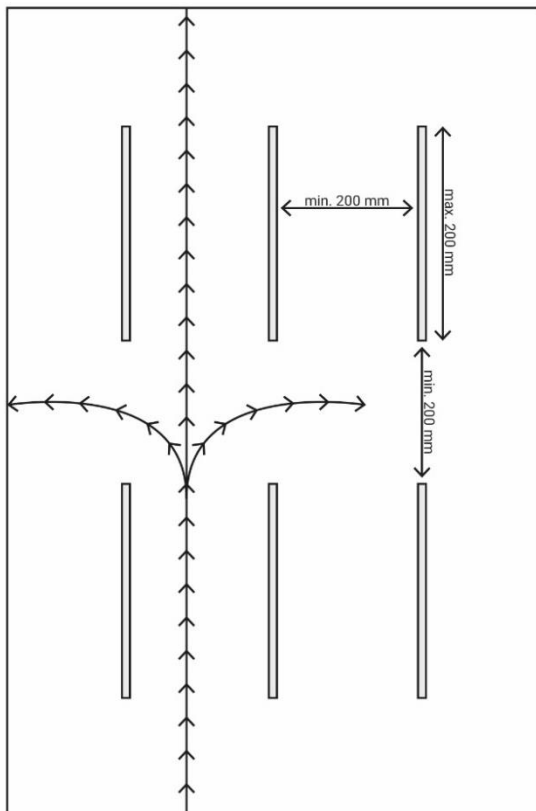
When handling large quantities in enclosed spaces, fresh air must be provided during the curing time. The sealant is odorless after curing. Store cartridges cool and dry. Higher temperatures shorten shelf life.

Use as a mirror adhesive:

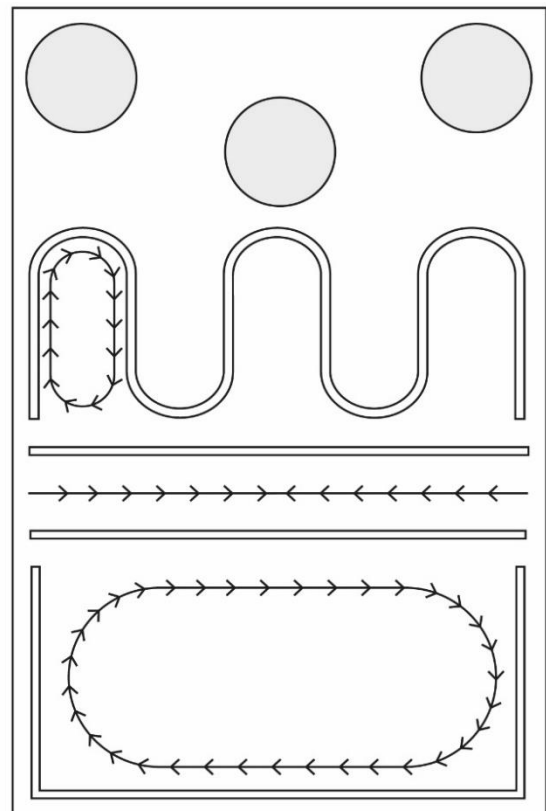
Before application, compatibility between the adhesive, the mirror backing or paint coating, and the material to be bonded must be ensured.

For painted glass, the colour shade, layer thickness, opacity and light transmission of the coating must be taken into account. In the case of coatings that are not fully opaque, adhesive beads — including transparent ones — or mounting tapes may be visible on the viewing side.

The adhesive must not be applied in dots or over the full surface, but in vertical beads. The adhesive beads must be applied in accordance with the following sketch. After pressing the glass or mirror into place, the width of the adhesive beads should not exceed 10 mm. To ensure safe load transfer, a sufficient bonding area must be provided; as a guideline, at least 10 cm² of bonding area per kg of glass or mirror weight is required, unless otherwise specified by the mirror manufacturer



Correct



Incorrect

Adequate rear ventilation must be ensured between the mirror or glass and the substrate. The ventilation gaps must comply with EN 1036 (min. 5 mm). Smaller gaps may only be used in areas without additional moisture exposure and at the installer's own responsibility.

Until sufficient curing has been achieved, the element must be secured against slipping or tilting. The bond may only be subjected to load after sufficient through-curing; for this purpose, a minimum period of 48 hours must be allowed (23 °C, approx. 50–55% RH)

The processing instructions of the mirror manufacturer, ÖNORM EN 1036 – Annex B, and the Technical Guidelines of the Glazing Trade No. 11, Installation of Mirrors, must be observed.

Technical Data

Characteristics	Standard	Value
Density	EN 1183-1	1,1 ± 0,1 g/cm ³
Shore A hardness	EN ISO 868	ca. 29
Fire behavior	EN 13501	E
French VOC regulation	EN 16516	A+
Skin formation time (normal climate 23/50)		ca. 10 min
Curing (normal climate 23/50, depending on substrate)		ca. 2 mm after 24 h
Stability	EN 7390 (no sagging in the joint)	≤ 3 mm
Microbiological growth	EN 846	1 (no growth evident)
Volume loss	EN 10563	< 10 %
Water vapor diffusion resistance number	EN 12086	μ = 667
Temperature resistance (cured mass)		-20 to +180 °C
Processing temperature		+5 to +40 °C
Shelf life cartridge (dry, at +5 to +25 °C)		15 months
Shelf life Alu bag (dry, at +5 to +25 °C)		18 months

Safety Instructions

Please refer to our safety data sheet and the product label for further information on product safety and handling. Current safety data sheets and further information on our products can be found at www.insebo.com.

Service

Upon request, our trained sales representatives are always at your disposal.

Disposal

For disposal instructions please refer to our safety data sheet and product label.

Additional Information

This technical data sheet advises without obligation and guarantee. The mentioned processing instructions have to be adapted to the prevailing conditions. The user is obliged to check the suitability and application by own experiments in order to avoid failures.

All given descriptions, data, ratios, weights, etc. can change without notice and do not represent contractually agreed properties of the product. Existing laws, standards and regulations are to be observed by the recipient of our products in their own responsibility.

Due to environmental influences, such as chemical stress, vapors, UV exposure or high temperatures, color changes can occur. However, other product properties are not affected by these changes.

Due to the large number of possible influences during processing and application, a guarantee of certain properties or suitability for a specific application can not be made, own tests are necessary.

The right to make technical changes is reserved.